

Location: AVENIDA DA FABRICA 298, PENA, PORTUGAL
Building Air Exchanges Per Hour: 0.38 (sheltered double storied)
Time: February 12, 2025 1804 hours ST (user specified)

Chemical Name: ETHYLENE OXIDE
CAS Number: 75-21-8 Molecular Weight: 44.05 g/mol
AEGL-1 (60 min): N/A AEGL-2 (60 min): 45 ppm AEGL-3 (60 min): 200 ppm
IDLH: 800 ppm LEL: 30000 ppm UEL: 1000000 ppm
Carcinogenic risk - see CAMEO Chemicals
Ambient Boiling Point: 9.8° C
Vapor Pressure at Ambient Temperature: greater than 1 atm
Ambient Saturation Concentration: 1,000,000 ppm or 100.0%

Wind: 3.3 meters/second from w at 3 meters
Ground Roughness: urban or forest Cloud Cover: 5 tenths
Air Temperature: 15° C Stability Class: D
No Inversion Height Relative Humidity: 78%

Leak from short pipe or valve in horizontal cylindrical tank
Flammable chemical escaping from tank (not burning)
Tank Diameter: 0.77 meters Tank Length: 2 meters
Tank Volume: 930 liters
Tank contains liquid Internal Temperature: 15° C
Chemical Mass in Tank: 700 kilograms
Tank is 85% full
Circular Opening Diameter: 0.1 inches
Opening is 38.5 centimeters from tank bottom
Release Duration: ALOHA limited the duration to 1 hour
Max Average Sustained Release Rate: 486 grams/min
(averaged over a minute or more)
Total Amount Released: 29.2 kilograms
Note: The chemical escaped as a mixture of gas and aerosol (two phase
flow).

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Threat Modeled: Overpressure (blast force) from vapor cloud explosion
Type of Ignition: ignited by spark or flame
Level of Congestion: uncongested
Model Run: Heavy Gas
Red    : 18 meters --- (0.14 atmospheres)
Orange: 37 meters --- (0.05 atmospheres)

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