



## ANEXO – MELHORES TÉCNICAS DISPONÍVEIS

BREF - ROM - (Monitoring of Emissions to Air and Water from IED Installations)

**No caso do estabelecimento só é relevante a monitorização dos poluentes realizada através de equipamentos de medição e análise que são sub**

**Nota: A análise deste documento não dispensa a consulta ao respetivo**

<p>n.º atribuído de acordo com o BREF ou documento Conclusões MTD</p>	
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### MTD PARA INSTALAÇÕES

#### 3.4.4.4 Limit of detection and limit of quantification

<p>3.4.4.4</p>	<p>Any measurement method applied should have an accuracy of not more than 10 % of the ELV in order to guarantee that the</p>
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#### 4.3.2 Continuous measurements

4.3.2.1	<p>Generic EN standards relevant for continuous measurement</p> <p>EN ISO 9169:2006 Air quality - Definition and determination of terms</p> <p>EN 14181:2014 Stationary source emissions - Quality assurance</p> <p>EN 15259:2007 Air quality - Measurement of static concentration</p> <p>EN 15267-1:2009 Air quality - Certification of automatic monitoring stations</p> <p>EN 15267-2:2009 Air quality - Certification of automatic monitoring stations for the manufacturing process</p> <p>EN 15267-3:2007 Air quality - Certification of automatic monitoring stations for stationary sources</p>
4.3.2.2	<p>Quality assurance</p> <p>EN 14181:2014 describes procedures for the quality assurance of stationary source emissions</p>
4.3.2.3	<p>Measurement/Sampling site, section, plane and point</p>
<p>4.3.2.4</p> <p>4.3.2.4.2 Methods of certified MAS</p>	<p>Analysis</p> <p>Methods of certified AMS for the most common air pollutants:</p> <p><b>Sulphur dioxide (SO<sub>2</sub>)</b> - FTIR, NDIR, NDUV, DOAS</p> <p><b>Ammonia (NH<sub>3</sub>)</b> - FTIR, NDIR with GFC, TDL - IS measuring systems (AMS) for ammonia [ 262, ISO 2016 ].</p> <p><b>Dust</b> - Light attenuation or scattering, triboelectric requirements related to AMS for dust [ 62, CEN 2016 ].</p> <p><b>Hydrogen chloride (HCl)</b> - FTIR, NDIR with GFC</p> <p>gaseous hydrogen chloride by an automated method including on specific quality assurance requirements</p> <p><b>Hydrogen fluoride (HF)</b> - FTIR, TDL</p> <p><b>Nitrogen oxides (NO<sub>x</sub>)</b> - Chemiluminescence, FTIR</p> <p><b>Carbon monoxide (CO)</b> - FTIR, NDIR</p> <p><b>Total volatile organic carbon (TVOC)</b> - FID PIDs conditioning [ 231, MCERTS 2016 ].</p> <p>NR: AAS = atomic absorption spectrometry; DOAS = differential optical absorption spectrometry</p>

4.3.2.5	Reference/Standard conditions BAT-AELs as defined in Article 3(13) of the IED re 2010 ]. EN 14181:2014 defines standard conditions as the
4.3.2.6	Data treatment An AMS provides short-term data. The response time maximum of 200 seconds for particulate matter and HF for which the response time may be as high as 200 s [EN 14181:2014]. EN 14181:2014 defines the response time as the time interval between the change in the value of the input quantity to an AMS and the time when the output quantity is reliably maintained above 90 % of the input value [CEN 2014 ]. Averaging periods usually vary from 10 to 60 minutes. <u>Most commonly, half-hourly or hourly averages are used.</u>
4.3.2.7	Reporting The measurement report usually includes: <ul style="list-style-type: none"> <li><input type="checkbox"/> the results of the calibration (QAL2 report) and (CEN 2014 );</li> <li><input type="checkbox"/> the measurement results, including reference conditions and uncertainty; In particular, to allow a full assessment of the daily measurement results, the following information should be provided:</li> <li><input type="checkbox"/> data related to the daily operating conditions and measurement results (half-hourly/hourly averages, standardised half-hourly/hourly averages, standardised half-hourly/hourly averages);</li> <li><input type="checkbox"/> frequency distribution of the half-hourly/hourly, concentration values;</li> <li><input type="checkbox"/> declaration of measurement results related to specific measurement objectives;</li> <li><input type="checkbox"/> indication of the measurement results outside the measurement objectives;</li> <li><input type="checkbox"/> date and duration of power outages of the AMS;</li> <li><input type="checkbox"/> date and duration of times for testing and maintenance.</li> </ul>
<b>4.3.3 Periodic measurements</b>	
4.3.3.2	Quality assurance
4.3.3.3	Measurement objective and measurement plan

4.3.3.10.3 Carbon monoxide	EN 15058:2017 is the standard reference method for carbon monoxide using non-dispersive infrared spectrometry.
4.3.3.10.4 Dust	The SRM for the measurement of dust is EN 1328 23210:2009 allows the simultaneous determination of dust and gaseous pollutants. Measurement ranges and/or measurement limits (Up to 50 mg/m <sup>3</sup> , measurements typically at 5 mg/m <sup>3</sup> ) LoD: ~ 0.3 mg/m <sup>3</sup> (dry gases, sampling duration 0.5 h)
4.3.3.10.6 Gaseous chlorides/fluorides and HCl/HF	EN 1911:2010 and ISO 15713:2006 are the SRMs for the measurement of gaseous chlorides/fluorides and HCl/HF. The samples are extracted, filtered and passed through absorption solutions (i.e. water).
4.3.3.10.8 Mercury and its compounds	The SRM for the measurement of total mercury is EN 15714:2010.

4.3.3.10.9 Metals and their compounds	EN 14385:2004 specifies the determination of the elements: the metalloids antimony (Sb) and arsenic chromium (Cr), cobalt (Co), copper (Cu), lead (Pb) and vanadium (V).
4.3.3.10.11 Nitrogen oxides	The SRM for NOX measurements is EN 14792:20 with ozone which reacts with NO to NO2. Measurement ranges and/or measurement limits ( large combustion plants; Up to 400 mg/m3 at wast
4.3.3.10.14 Sulphur oxides	SOX is defined as the sum of sulphur dioxide (SO2) aerosols (H2SO4), expressed as SO2. For most in dominating sulphur oxide species (i.e. typically > 9 The SRM for the measurement of SO2 is EN 1479
4.3.3.10.15 Total volatile organic carbon (TVOC)	EN 12619:2013 defines TVOC as the sum of all gas cleaning system that prevents contamination that are filtered and consequently not measured. <b>EN 12619:2013 - Measurement ranges and/or reference O2 concentration.)</b> EN ISO 13199:2012 - Measurement ranges and/o

4.3.3.11 Reference/Standard conditions	The periodic measurement of a pollutant often req the periodic measurement of oxygen and water va for the AMS calibration with the SRM during the Q. Flow rate - EN ISO 16911-1:2013 Oxygen (O <sub>2</sub> ) - EN 14789:2017 - 3 vol-% to 21 vol- Temperature - No EN or ISO standard available
4.3.3.12 Data treatment	The measurement results are converted to the cor The correction for the oxygen content is usually ca caused by the combustion air.
4.3.3.13 Reporting	The measurement report should describe, in a trar to enable the results to be traced back through the According to EN 15259:2007, an emission measur general information, such as the operator's name, <input type="checkbox"/> definition of the project by specification of the m <input type="checkbox"/> description of the installation and materials han identification of the measurement site and section; <input type="checkbox"/> identification of the measurement methods and <input type="checkbox"/> operating conditions of the production process c <input type="checkbox"/> identification of deviations from the measureme <input type="checkbox"/> reference to how to access and use the original <input type="checkbox"/> measurement results and other relevant data ne uncertainties; <input type="checkbox"/> calculation procedures, such as the conversion <input type="checkbox"/> presentation of the results.

4.4	<p>Indirect methods</p> <p>Examples of quantitative surrogate parameters may be:</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> TVOC instead of individual organic compounds</li> <li><input type="checkbox"/> fuel flow rate and fuel composition to determine</li> <li><input type="checkbox"/> Predictive Emission Monitoring Systems (PEMS)</li> </ul> <p>Examples of qualitative surrogate parameters may be:</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> dust instead of individual metals and their compounds</li> <li><input type="checkbox"/> dust instead of PM10 or PM2.5</li> </ul>
4.5	<p>Diffuse emissions</p> <p>EN 15445:2008 Fugitive and diffuse emissions of volatile organic compounds</p> <p>EN 15446:2008 Fugitive and diffuse emissions of odorous gases from piping leaks</p> <p>EN 16253:2013 Air quality - Atmospheric measurement methods for odour measurements</p>
4.6	<p>Odour</p> <p>Odour emissions occur in several (agro-)industrial and waste (water) treatment. T</p>
4.7	<p>Biomonitoring</p>
4.8	<p>Costs</p> <p>Qualitative information on the costs of monitoring (see Section 4.3.1) and different frequencies in the case of</p>
Sim	
Não	
Não aplicável	
A implementar	
A avaliar	

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itions)| Data de adoção: 07/2018 | Versão: 07/2018

antes para o ar, uma vez que o processo de fabrico não produz águas residuais industriais, restringindo-se estas a  
metidos a controlo metrológico regular e por laboratório acreditado através de métodos diretos e nas condições e

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o BREF.

Descrição de acordo com o BREF ou Conclusões MTD

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appropriate LoD/LoQ in relation to the emission level to be measured. In many cases, the LoD is required to be less  
e LoQ is clearly below the ELV.

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measurements of emissions to air  
 Determination of performance characteristics of an automatic measuring system (ISO 9169:2006)  
 Quality assurance of automated measuring systems  
 Point source emissions - Requirements for measurement sections and sites and for the measurement objective, plan and

Automated measuring systems - Part 1: General principles  
 Automated measuring systems - Part 2: Initial assessment of the AMS manufacturer's quality management system and post

Automated measuring systems - Part 3: Performance criteria and test procedures for automated measuring systems for

Quality assurance levels QAL2 and QAL3 as well as the annual surveillance test (AST) for AMS in operation [ 36, CEN 2014 ].

Point

Other pollutants are summarised in Table 4.4:

#### AS

ISO 17179:2016 specifies the fundamental structure and the most important performance characteristics of automated

effect (i.e. the probe electrification induced by dust particles) - EN 13284-2:2017 defines specific quality assurance  
 [17]. In 2017, no certified AMS was available for the continuous measurement of particle-size distributions.

; TDL - In 2012, the European Commission issued a mandate to CEN to prepare a new European standard to measure  
 iod  
 its [ 250, COM 2012 ].

UVIR, NDIR, NDUV, DOAS - AMS for measuring NO and NO<sub>2</sub> separately were also available.

are not used for continuous measurements due to the high variability of response factors and to difficulties with sample

DOAS = differential optical absorption spectroscopy; FID = flame ionisation detection; FTIR = Fourier transform infrared

fer to specified reference conditions, but the IED does not provide a definition of the term reference conditions [ 24, EU  
use conditions to which measured values have to be standardised to verify compliance with ELVs

ime ranges from about 5 seconds up to a  
id gaseous compounds, except for NH<sub>3</sub>, HCl  
gh as 400 seconds [ 66, CEN 2007 ].  
time interval between the instant of a sudden  
S and the time from which the value of the  
of the correct value of the input quantity [ 36,

ites, depending on the permit requirements.  
e calculated. In the same way, data from

of the annual surveillance test (AST report) of the AMS as described in EN 14181:2014 (see Section 4.3.2.2.2) [ 36, CEN

onditions (temperature, oxygen, water vapour, pressure) and operating conditions.

//monthly/yearly emissions, it is advisable that the reports contain at least the following data:

d hours indicating normal and other than normal operating conditions;

ourly/hourly averages and validated half-hourly/hourly averages of the specific day (or for any other required averaging

daily and/or monthly averages for the calendar year;

pecial (operating) conditions, with an indication of the event;

ie valid calibration range and data related to the validity of the calibration function;

;

enance of the AMS.

(SRM) for the measurement of carbon  
dioxide (NDIR).

EN ISO 14664-1:2017. It is based on isokinetic sampling (see Section 4.3.3.6), filtration with a plane filter, and gravimetry. EN ISO 14664-1:2017 provides the method for the determination of the concentrations of PM10 and PM2.5 in waste gases.

Under standard conditions, i.e. dry gas, 273.15 K, 101.3 kPa, at the reference O<sub>2</sub> concentration.):

10 mg/m<sup>3</sup>;

10 mg/m<sup>3</sup> (vapour-saturated gases, sampling duration of 30 min) (3)

EN ISO 14664-1:2017. It is used to measure gaseous chlorides and fluorides, respectively. In both cases, a known volume of waste gas is

EN 13211:2001.

mass concentration of the following  
ic (As), as well as the metals cadmium (Cd),  
, manganese (Mn), nickel (Ni), thallium (Tl)

17 which is based on chemiluminescence detection. In the reaction chamber of the analyser, the sampled gas is mixed

Under standard conditions, i.e. dry gas, 273.15 K, 101.3 kPa, at the reference O<sub>2</sub> concentration): Up to 1 300 mg/m<sup>3</sup> at  
te (co-)incineration plants

2), sulphur trioxide (SO<sub>3</sub>) and sulphuric acid  
ustrial emission sources, SO<sub>2</sub> is the  
10 %).  
11:2017.

aseous and vaporous organic compounds, expressed as total carbon. The measurement relies on an FID with a sample  
y particles and/or condensation inside the instrument. Hydrocarbons of a higher order, entering the analyser as solids,

**Measurement limits - Up to 1 000 mg/m<sup>3</sup> (Under standard conditions, i.e. dry gas, 273.15 K, 101.3 kPa, at the**

Measurement limits -From about 70 mg/m<sup>3</sup> to 600 mg/m<sup>3</sup> - Not applicable to combustion processes

quires the simultaneous measurement of reference quantities, also referred to as peripheral parameters. EN standards for pour are available [ 73, CEN 2017 ], [ 74, CEN 2017 ]. Moreover, the measurement of reference quantities is also needed AL2 procedure (see Section 4.3.2.2.2) [ 36, CEN 2014 ].

% (sampling duration of 30 min)

responding standard conditions (see Sections 4.3.2.5 and 4.3.3.11)

ried out in the case of combustion and incineration processes in order to account for the dilution of the waste gas that is

transparent and traceable way, where and how the measurements were carried out and should also provide sufficient detail

calculations to the collected raw data and operating conditions.

measurement report includes at least the following information:

the address of the installation, the name and the address of the testing laboratory;

measurement objective(s);

dated;

;

apparatus according to individual standards for the measured pollutants and reference quantities;

during the measurement, including the waste gas treatment units;

ent plan;

data for verification purposes;

ecessary for the interpretation of the results, including the sampling date (hour, day, month and year) and measurement

of data to specific standard conditions;

may include the following [ 3, COM 2003 ]:  
 (see Section 4.3.3.10.15);  
 the flue-gas flow rate of a furnace (e.g. according to EN ISO 16911-1:2013 [ 254, CEN 2013 ]);  
 ) which rely on a combination of surrogate parameters (see Section 4.4.1.2).  
 / include the following [ 3, COM 2003 ]:  
 ounds;

common concern to industry sectors - Qualification of fugitive dust sources by reverse dispersion modelling  
 common concern to industry sectors - Measurement of fugitive emission of vapours generating from equipment and  
 uments near ground with active Differential Optical Absorption Spectroscopy (DOAS) - Ambient air and diffuse emission

sectors, such as the intensive rearing of animals, the food industry, the iron and steel industry, the chemical industry,

emissions to air is given in several sections of this chapter, for example in relation to different monitoring regimes (see  
 e of periodic measurements (see Section 4.3.3.9).

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águas residuais doméstica  
estipuladas pela licença amb



MTD implementada?
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A implementar
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nas instalações sanitárias. Os poluentes emitidos pelas chaminés das fontes fixas são sujeitos a medição contínua e pontual.

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Descrição do modo de implementação ou Motivo da não aplicabilidade ou Descrição da técnica alternativa implementada

Para as fontes fixas associadas aos processos de combustão (forno) condicionantes relativamente ao nível do valor limite diário de emissões, definindo que os valores dos intervalos de confiança a 95% de cada resultado medido não devem ultrapassar as percentagens dos VLE definidas para cada poluente medido, variando de 10% (CO) a 40% (HF). As medições pontuais serão efetuadas por laboratório acreditado que indica no respetivo relatório os métodos de medição e limites de deteção (LD) e limites de quantificação (LQ), incluindo indicação do cumprimento da exigência de LD inferiores ou iguais a 10% dos VLE.

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Todos os analisadores serão certificados de acordo com EN 15267-3, dentro de uma gama de certificação adequada aos Valores Limite de Emissão definidos para cada fonte (QAL1), e calibrados adicionalmente no início da operação (QAL2) de acordo com a norma Europeia EN 14181.

O sistema de aquisição e gestão de dados cumprirá os requisitos da EN 17255, Partes 1 a 4.

No projeto, estão refletidas as condições previstas na EN 15259 no que respeita à escolha da seção de amostragem, bem como precauções para garantir que diferentes sistemas de medição não se influenciem, seleção do ponto representativo e algumas considerações sobre as plataformas de trabalho.

Os equipamentos de monitorização contínua serão certificados e verificados anualmente.

Os sistemas de medição em contínuo serão sujeitos a procedimentos de calibração por laboratório especializado acreditado (Annual Surveillance Test (AST) dos Sistemas Automáticos de Medição, através de ensaios com medições paralelas de acordo com a EN14181:2014. De acordo com a EN 14181:2014 é necessário proceder à realização do AST, ensaio este que implica dois tipos de determinações: ensaio de funcionamento anual do AMS e o teste de variabilidade e validade das funções de calibração através de medições paralelas com métodos de referência (SRM).

A monitorização das emissões será assegurada por equipamentos devidamente verificados e recurso a laboratórios acreditados, assegurando o cumprimento de requisitos normativos da EN ISO/IEC 17025:2017. Os laboratórios serão acreditados e com um sistema de gestão da qualidade, que assegure ainda a validação dos métodos, tratamento de dados, a avaliação da incerteza e a comunicação dos resultados e assegure um certo nível de garantia de qualidade dos seus serviços e dos resultados entregues.

Os parâmetros e a frequência de monitorização serão os definidos para cada fonte pelas autoridades competentes aquando da emissão da Licença Ambiental.

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Os valores obtidos das medições contínuas do sistema são guardados automaticamente numa base de dados através de uma aplicação de aquisição e tratamento de dados, sendo possível gerar relatórios de valores médios de um determinado período de tempo (PIB, horário, diário, mensal e anual).

As medições pontuais, com periodicidade estabelecida na da Licença Ambiental são asseguradas por laboratórios acreditados de acordo com a norma EN ISO/IEC 17025:2017, respeitando os requisitos das normas existentes aplicáveis. Os resultados das medições (contínuas e pontuais) normalizados para as condições PTN e corrigidos para um teor volúmico de oxigénio em base seca serão devidamente comunicados nos termos do TUA.

As medições pontuais, com periodicidade serão as estabelecidas no TUA e serão asseguradas por laboratórios acreditados de acordo com a norma EN ISO/IEC 17025:2017, respeitando os requisitos das normas existentes aplicáveis. Os ensaios serão realizados por entidades acreditadas.



As medições pontuais, com periodicidade estabelecida no TUA serão asseguradas por laboratórios acreditados de acordo com a norma EN ISO/IEC 17025:2017, respeitando os requisitos das normas existentes aplicáveis.

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Os sistemas de medição em contínuo serão sujeitos a procedimentos de calibração por laboratório especializado acreditado (Annual Surveillance Test (AST) dos Sistemas Automáticos de Medição, através de ensaios com medições paralelas de acordo com a EN14181:2014. De acordo com a EN 14181:2014 é necessário proceder à realização do AST, ensaio este que implica dois tipos de determinações: ensaio de funcionamento anual do AMS e o teste de variabilidade e validade das funções de calibração através de medições paralelas com métodos de referência (SRM).

Os ensaios serão realizados por entidades acreditadas.

Os ensaios serão realizados por entidades acreditadas.

Serão efetuadas correções ao O<sub>2</sub> às emissões conforme legalmente estabelecido e TUA (condições PTN e correção de oxigénio).

Os relatórios dos laboratório acreditados serão são estruturados terão os conteúdos exigidos pela legislação nacional, os quais coincidem com os requisitos referido pelo BREF ROM.

Os relatórios sobre as emissões contínuas a comunicar à APA seguirão a estrutura definida no TUA

Para a contabilização de algumas emissões anuais necessária para vários reports (p.ex: PRTR) irá recorrer-se inicialmente a métodos indiretos, nomeadamente :

- Parâmetros quantitativos substitutos, como é o caso do COT em vez de COV;
- Balanços de massa e fatores de emissão associados à emissão de poluentes resultantes da combustão (ex: CO<sub>2</sub> nos fornos)

No caso das emissões difusas e, em particular para efeito de report (PRTR), irá recorrer-se a métodos indiretos tal como parâmetros quantitativos substitutos e estimativas com base em pressupostos.

Nos primeiros 3 anos de operação serão realizadas pelo menos 1 medição/ano de emissões difusas e com base nos resultados proceder-se-á à reavaliação da metodologia, periodicidade de monitorização e necessidade de melhoria dos STEG.

Todos os valores serão registados em bases de dados que permitam a análise de tendências, a otimização dos processos e a minimização do impacte das emissões difusas ao nível ambiental e de SST.

No âmbito da análise de unidades de conversão de lítio ao nível internacional com as características e produtos usados/produzidos pela Aurora Lith, não se identificaram fontes de odores que careçam de um plano de gestão de odores.

Não obstante, durante o 1º ano de exploração da Unidade e/ou sempre que ocorram alterações significativas com impacte ao nível dos odores, será avaliada a necessidade de desenvolvimento/implementação de um plano de gestão de odores em conformidade com a verificação da sua eventual aplicabilidade.

Cinco anos após o início de operação será efetuado o estudo de caracterização ambiental da envolvente seguindo a

Os custos com a monitorização das emissões atmosféricas são previstos em orçamento e controlados ao longo do ano. Os custos envolvidos são elevados, uma vez que incluem: equipamentos de medição, condições a assegurar para a realização das medições (manutenção, calibração, acessos, energia, etc), subcontratação de serviços, planeamento e acompanhamento dos trabalhos e dos resultados. Apesar disso, as monitorizações são efetuadas conforme definido no Autocontrolo estabelecido no TUA

ua e pontual e a sua medição é
Calendarização da implementação (mês.ano)
Durante a fase de operação

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