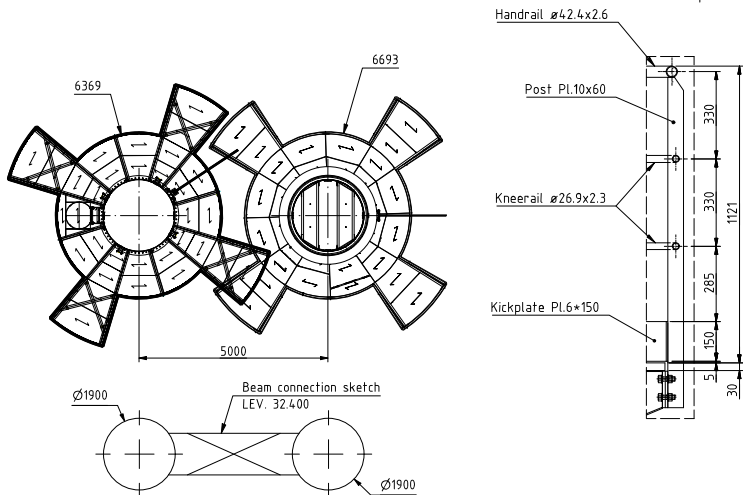




Grate type: Press (P) acc. DIN 24537 & RAL-GZ 638
Mesh size: 33x33 (Mesh openings are 30x30)
Bearing bars: 3x30
Filler bars: 2x10
Edge iron: 3x30
Anti-slip/Serration Class (Acc. BGR 181): R11
Weight: 28.1 kg/m²
Material: S235JR
Surface treatment:
Hot-Galv. acc. DIN EN ISO 1461
EN 14122-2 loads:
Point 15kN (200x200mm)
Uniformly distributed 2kN/m²

General tolerances for welded constructions						General tolerances:		
EN ISO 13920:1997						DS/ISO 2768-v		
Tolerance class C applies unless other class is shown. See explanation in norm.			Tolerance class C applies unless other class is shown. See explanation in norm.			Tolerance class v applies unless other class is shown. See explanation in norm.		
Angular dimensions - class C			Length dimensions - class C			Linear dimensions - Table 1		
Length	over	Tol.	Length	over	Tol.	Length	over	Tol.
to	to	to	to	to	to	to	to	to
315	+0.1	+0.18	315	+0.18	+0.25	315	+0.18	+0.25
315	+0.18	+0.25	315	+0.25	+0.32	315	+0.25	+0.32
1000	+0.3	+0.45	1000	+0.45	+0.6	1000	+0.45	+0.6
1000	+0.45	+0.6	1000	+0.6	+0.8	1000	+0.6	+0.8
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